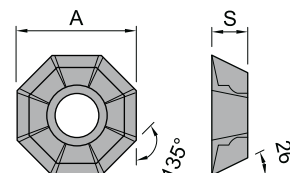


### Insert Specifications

Insert	Dimensions (mm)			
	A	S	r	d1
OFMT05T3	12.7	3.8	0.6	4.6



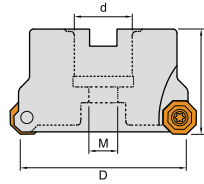
### Insert Order Code

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IOFMT05T3TNMG32HS	OFMT05T3TN-MG-CX32HS	●	●	●		○	○
	IOFMT05T3TNMG43TS	OFMT05T3TN-MG-CX43TS	●	●	●		●	
	IOFMT05T3TNRG32HS	OFMT05T3TN-RG-CX32HS	●	●	●		○	○
	IOFMT05T3TNRG43TS	OFMT05T3TN-RG-CX43TS	●	●	●		●	

### Recommended Cutting Conditions

Working Material	Vc	fz	ap
Carbon Steel (HB85-225)	120 ~ 250	0.10 ~ 0.30	0.3 ~ 2.8
Stainless 300 Series	100 ~ 180	0.08 ~ 0.25	0.3 ~ 1.7
Cast Iron (HB140-220)	120 ~ 250	0.10 ~ 0.30	0.3 ~ 2.8
High temp. & Titanium alloy	40 ~ 100	0.08 ~ 0.25	0.3 ~ 1.7
Hardened steel	50 ~ 100	0.08 ~ 0.25	0.3 ~ 1.7

### CAOFF - Milling tools



Indexable Milling Tools

Order No. 訂購編碼	D	d	L	M	T	Inserts	Screw	Wrench
ICAOFF505050220	50	22	40	11	5	OFMT05T3...	ITS4006	ITK15
ICAOFF506063220	63	22	40	11	6			
ICAOFF506063250	63	25.4	50	13	6			
ICAOFF507080250	80	25.4	50	13	7			
ICAOFF507080270	80	27	50	38	7			
ICAOFF508100310	100	31.75	50	46	8			
ICAOFF508100320	100	32	50	46	8			

