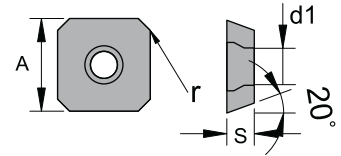


### Insert Specifications

Insert	Dimensions (mm)			
	A	S	r	d1
SEKT1204	12.7	4.76	0.8	5.5
SEKW1204				
SEET1204				



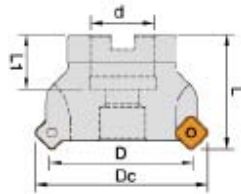
### Insert Order Code

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	ISEKT1204AFFNMG32HS	SEKT1204AFFN-MG-CX32HS	●	●	●		○	○
	ISEKT1204AFTNRG32HS	SEKT1204AFTN-RG-CX32HS	●	●	●		○	○
	ISEKT1204AFTNRG43TS	SEKT1204AFTN-RG-CX43TS	●	●	●		●	
	ISEKW1204AFFN32HS	SEKW1204AFFN-CX32HS	●	●	●		○	○
	ISEKW1204AFTN32HS	SEKW1204AFTN-CX32HS	●	●	●		○	○
	ISEET1204AFFNL03	SEET1204AFFN-AL-CX03				●		

### Recommended Cutting Conditions

Working Material	Vc	fz	ap
Carbon Steel (HB85-225)	120 ~ 250	0.10 ~ 0.30	0.3 ~ 5.5
Stainless 300 Series	100 ~ 180	0.08 ~ 0.25	0.3 ~ 3.0
Cast Iron (HB140-220)	120 ~ 250	0.10 ~ 0.30	0.3 ~ 5.0
Aluminum alloy	300 ~ 1000	0.10 ~ 0.40	0.3 ~ 5.5
High temp. & Titanium alloy	40 ~ 100	0.08 ~ 0.25	0.3 ~ 3.0
Hardened steel	50 ~ 100	0.08 ~ 0.25	0.3 ~ 3.0

### CASEF - Milling tools



Order No. 訂購編碼	D	L	L1	d	Dc	T	Inserts	Screw	Wrench
ICASEF204050220	50	40	20	22	64	4	SEKT1204 or SEKW1204 or SEET1204	ITS5006	ITK20
ICASEF205063220	63	45	21	22	77	5			
ICASEF205063250	63	45	21	25.4	77	5			
ICASEF206080270	80	50	26	27	94	6			
ICASEF206080310	80	50	26	31.75	94	6			
ICASEF206100310	100	32	32	31.75	114	6			
ICASEF206100320	100	32	32	32	114	6			